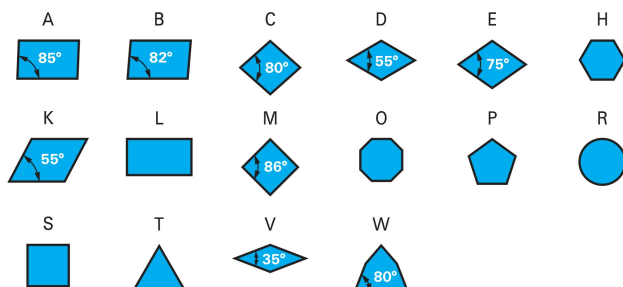
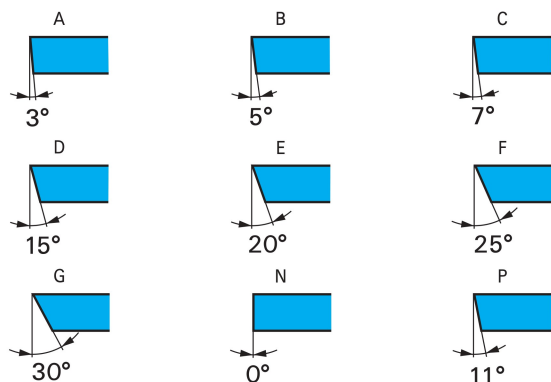
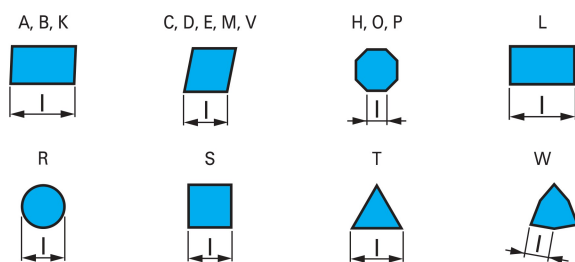


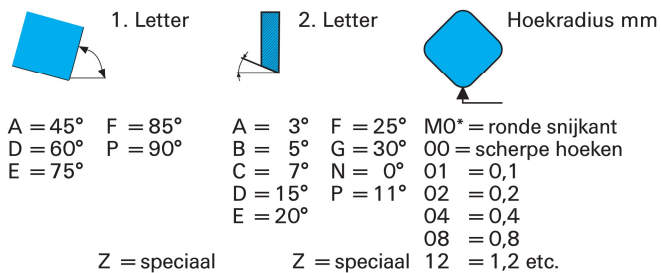
C	N	M	G	12	04	08			-	
1	2	3	4	5	6	7	8	9		10

1. Vorm**2. Vrije hoek**

O = speciaal

5. Snijkantlengte

l = snijkantlengte in mm

7. Wisselplaatje met vlaksnijskant/hoekradius

A = 45° F = 85° M0* = ronde snijkant
D = 60° P = 90° 00 = scherpe hoeken
E = 75°
A = 3° F = 25° 01 = 0,1
B = 5° G = 30° 02 = 0,2
C = 7° N = 0° 04 = 0,4
D = 15° P = 11° 08 = 0,8
E = 20° 12 = 1,2 etc.
Z = speciaal

* Millimeteruitvoering

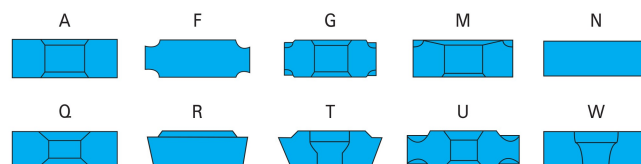
9. Snijrichting

Niet verplichte informatie

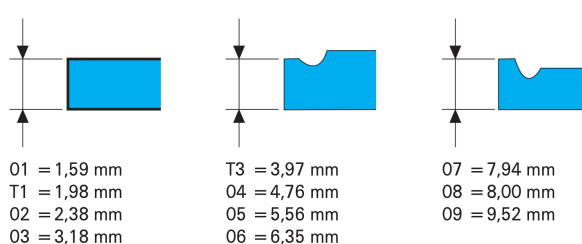
3. Toleranties

* geen ISO

Tolerantie ± mm				Voor d, afmetingen in mm									
Tol. klasse	m	s	d	3,175*	4,76	6,35	9,525	12,7	15,875	19,05	25,4	31,75	38,1
A	0.005	0.025	0.025	•	•	•	•	•	•	•	•	•	•
E	0.025	0.025	0.025	•	•	•	•	•	•	•	•	•	•
F	0.005	0.025	0.013	•	•	•	•	•	•	•	•	•	•
G	0.025	0.13	0.025	•	•	•	•	•	•	•	•	•	•
H	0.013	0.025	0.013	•	•	•	•	•	•	•	•	•	•
J	0.005	0.025	0.05	•	•	•	•						
	0.005	0.025	0.08					•					
	0.005	0.025	0.10						•	•			
	0.005	0.025	0.13								•		
	0.005	0.025	0.15									•	•
K	0.013	0.025	0.05	•	•	•	•						
	0.013	0.025	0.08					•					
	0.013	0.025	0.10						•	•			
	0.013	0.025	0.13								•		
	0.013	0.025	0.15									•	•
M	0.08	0.13	0.05	•	•	•	•						
	0.13	0.13	0.08					•					
	0.15	0.13	0.10						•	•			
	0.18	0.13	0.13								•		
	0.20	0.13	0.15									•	•
U	0.13	0.13	0.08	•	•	•	•						
	0.20	0.13	0.13					•					
	0.27	0.13	0.18						•	•			
	0.38	0.13	0.25								•	•	•

4. Type wisselplaat

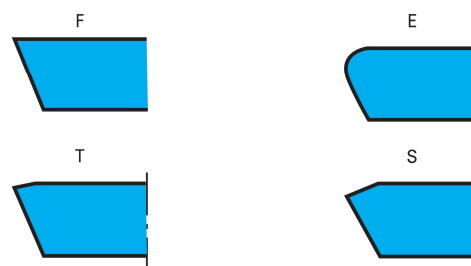
X = speciaal

6. Dikte, s

01 = 1,59 mm
T1 = 1,98 mm
02 = 2,38 mm
03 = 3,18 mm

T3 = 3,97 mm
04 = 4,76 mm
05 = 5,56 mm
06 = 6,35 mm

07 = 7,94 mm
08 = 8,00 mm
09 = 9,52 mm

8. Snijskantuitvoering

Niet verplichte informatie.

10. Interne omschrijving